

2325

HSS ISO529

Perfil completo / Profil complet / Non serial form

M-MF
DIN 13



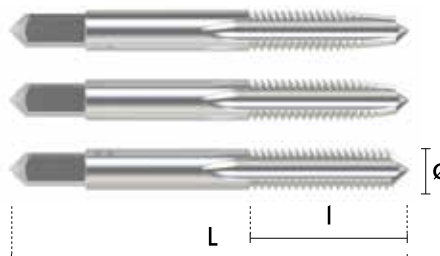
Tol.
6H

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
•									•	•							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

Macho 3°
 Taraud 3°
 Tap 3°
 Gewindebohrer 3°

$$PVP = \epsilon/3 < \begin{matrix} M (\epsilon/3) \\ MF (\epsilon/2) \end{matrix}$$



Ø	P	Nº	L mm	I mm	∠ mm	d mm
M2,0	0,40	3	41	8	2,00	2,5
M2,5	0,45	3	44,5	9,5	2,24	2,8
M3,0	0,50	3	48	11	2,50	3,15
M4,0	0,70	3	53	13	3,15	4,0
M5,0	0,80	3	58	16	4,00	5,0
M6,0	1,00	3	66	19	5,00	6,3
M7,0	1,00	3	66	19	5,60	7,1
M8,0	1,00	3	69	19	6,30	8,0
M8,0	1,25	3	72	22	6,30	8,0
M9,0	1,00	3	76	20	8,00	10,0
M9,0	1,25	3	72	22	7,10	10,0
M10,0	1,25	3	76	20	8,00	8,0
M10,0	1,50	3	80	24	8,00	8,0
M11,0	1,25	3	77	17	6,30	9,0
M11,0	1,50	3	85	25	7,10	9,0
M12,0	1,00	3	84	24	7,10	9,0

Ø	P	Nº	L mm	I mm	∠ mm	d mm
M12,0	1,25	3	89	22	7,10	9,0
M12,0	1,50	3	89	22	7,10	9,0
M12	175	3	90	29	7,10	9
M14	125	3	95	25	9,00	11,2
M14	200	3	102	30	9,00	11,2
M16	200	3	104	32	10,00	12,5
M18	150	3	110	29	11,20	14
M18	250	3	104	37	11,20	14
M20	150	3	112	29	11,20	14
M20	200	3	112	37	11,20	14
M20	250	3	118	37	11,20	14
M22	250	3	120	38	12,50	16
M24	150	3	120	35	14,00	18
M24	200	3	130	35	14,00	18
M24	300	3	130	45	14,00	18